



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3731-1

Job Sheet 168380



Part No: D3731-1

Job Qty: 3 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/17/17

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-01-30 new issue DD verified by:EC IPP Rev:B 08-03-18 chg to revB DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/16/17	11/16/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	3 pcs	11/16/17	11/16/17	0.00	0.25	Waterjet1		SC
110	QC	3 pcs	11/16/17	11/16/17	0.00	0.00	QC2		SC DAS 38
120	QC	3 pcs	11/16/17	11/16/17	0.00	0.00	QC8		38
130	HandFinish	3 pcs	11/16/17	11/16/17	0.00	0.08	HandFinish1		2017-11-16 JLC
140	QC	3 pcs	11/16/17	11/16/17	0.00	0.00	QC7		38
150	Powdercoat	3 pcs	11/17/17	11/17/17	0.00	0.15	Powdercoat1		BE 11-20
160	QC	3 pcs	11/17/17	11/17/17	0.00	0.00	QC3		9-29
170	Packaging	3 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3	ST050	54
180	QC21-SA	3 Ea	11/17/17	11/17/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3731 Dwg Rev: B Prog Rev: B 2- Deburr if necessary
Descriptions: 150 - START TIME: 10:30 OVEN TEMPERATURE: 3200 FINISH TIME: 10:50

M13804

DAS
21
9-29

NOV 22 2017

Job Allocations

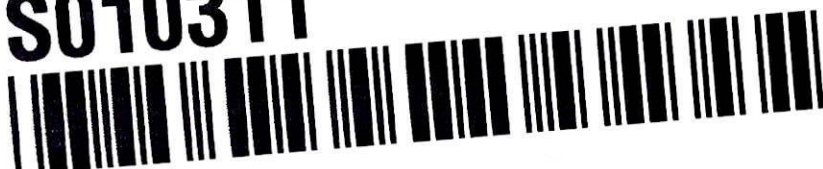
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.125	0	61	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 7:07 AM dart.lacelle.linda

DART
AEROSPACE
S010311



Plate

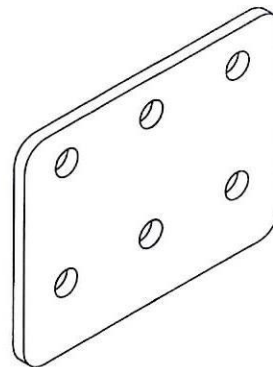
PART NO:
Revision:
Operation:
Change No:

D3731 - 1

Start up Operation

Mfg Date: 11/15/17
Job No: 168380

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



D3731-1 PLATE

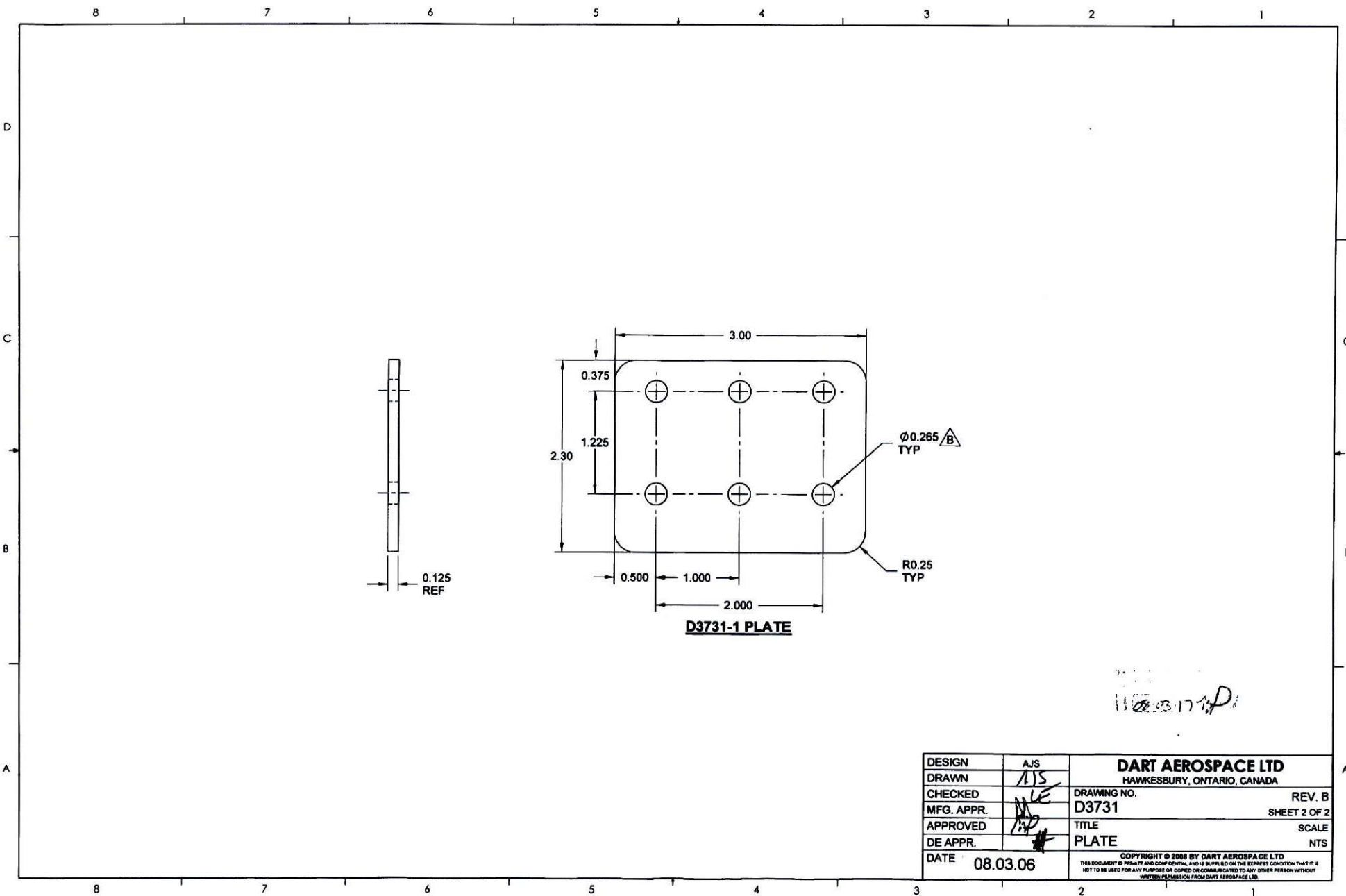
W10168380

1168380 MP

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF DART SPEC M6061T6S.125)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY D3731-1 WITH DART P/N D3731-1 USING FINE POINT PERMANENT INK MARKER 
- 7) WEIGHT: 0.08 lbs

B	DELETE -3. SHEET 2 ZONE B4 Ø0.265 HOLE WAS Ø0.201	AJS	08.03.06
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AJS	DRAWING NO.	REV. B
MFG. APPR.	AJS	D3731	SHEET 1 OF 2
APPROVED	AJS	TITLE	SCALE
DE APPR.	AJS	PLATE	NTS
DATE	08.03.06	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR OTHERWISE REPRODUCED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ME	DRAWING NO.	REV. B
MFG. APPR.	ME	D3731	SHEET 2 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	PLATE	NTS
DATE	08.03.06	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	